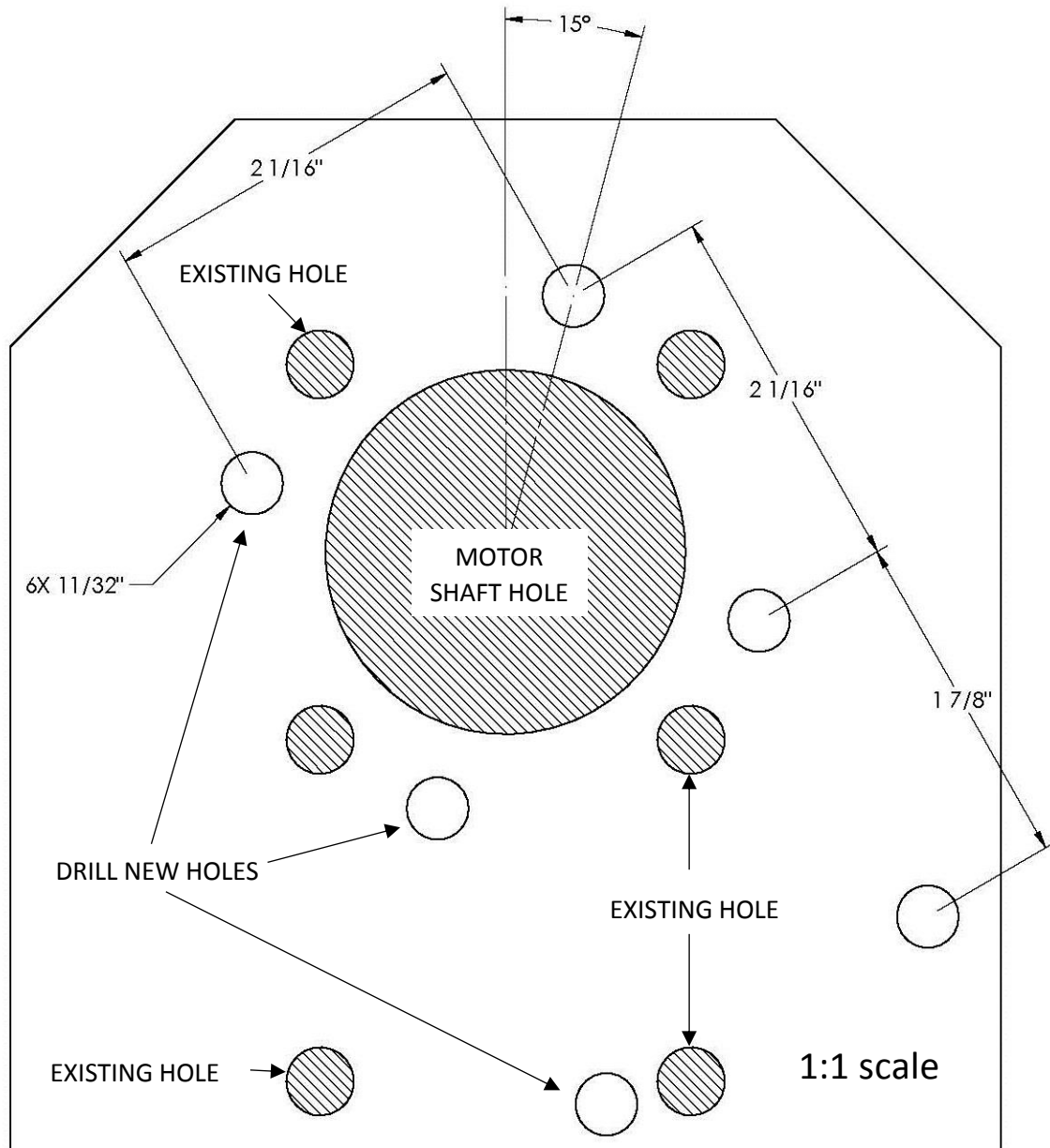


XR MOTOR INSTALLATION INSTRUCTIONS

1. Use Loctite Med Strength 243 or equivalent on fasteners.
2. Torque the 5/16-18 x 3/4" bolts to 13 ft-lbs.

Use the below template to mount the 6000XR motor to an existing 5000 arm



Align the above template on the existing 5000 series arm and drill (6) 11/32" holes for XR motor placement. This ensures proper alignment of the motor on the arm.